





SYMBOLS AND FINISHES LEGEND

SYMBOLS



= SHELF SAFELY LOCKED DURING TRANSPORTATION AND AT HOME.



= ANTI-TURNOVER LOCKING SYSTEM



= NORMS / PATENTS



= PHILLIPS / POZIDRIV



= WITH BUFFER



= PART NO.



= BLADE SLOT



= WITH MAGNET



= PCS. PER PACKAGE



= COMBI SLOT



= HEXAGONAL SOCKET



= NEWTON



= CAPACITY LOADING



= HEXALOBULAR SOCKET



= FRICTION



= WOOD / GLASS **THICKNESS**



= COUNTERSUNK HEAD



= AUTOMATIC



= HOLE DIAMETER



= PAN HEAD



= DROP DOWN



= DIAMETER



= FLANGE HEAD



= FLAT HEAD



= STANDARD HINGE



= HEIGHT

= LENGTH



= TRILOBULAR SCREW



= KIMANA HINGE



= RIGHT VERSION



= SELF-TAPPING SCREW



= FLAP HINGE



= LEFT VERSION



= EURO THREAD



= WITH SPRING



= SETTING CODE



= METRIC THREAD



= WITHOUT SPRING



= PCS. PER PAD



= PRE-INSERTED SCREW



= REVERSED SPRING



– CUT ON REQUEST



= PRE-INSERTED SCREW AND SPREADING BUSH



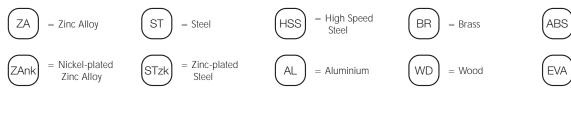
= WITH FLANGE

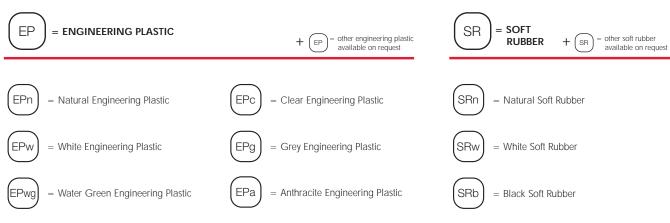


= SELF ADHESIVE

NOTE: Printing errors and omissions may exist despite our best efforts to ensure accurancy. We reserve the right to alter specifications without notice.

MATERIALS





Acrylonitrile

Butadiene

= Ethylene Vinyl

Acetate

OTHER FINISHES AVAILABLE

ON REQUEST

Styrene



PART NO.	FINISHES	PART NO.	FINISHES	PART NO.	FINISHES
00	Insignificant finish	IF	Middle Grey	RO	Red
AA	Natural	IJ	Light Grey	UT	T-Met 9007
AB	White	IL	Grey 20	UZ	T-Met
AE	White 9010	IN	Grey met. 26	WA	Bronzed
EA	Black	JB	Bright Aluminium	WI	Burnished
EC	Matt Black	JC	Aluminium - Chrome	XD	Satin-finished Steel
EE	Anthracite	JD	Matt Aluminium	YA	Nickel-plated
EW	Grey 9007	JE	Satin-finished Aluminium	YB	Bright Nickel-plated
FU	Gunmetal	JF	Aluminium - Brass	YC	Matt Nickel-plated
FV	Gunmetal V52	JG	Aluminium 5	YD	Satin-finished Nickel-plated
GR	Raw	JL	Aluminium PE 11	YQ	Black Nickel
НА	Brass-Plated	JM	Aluminium RAL 9006	Z 9	Black Zinc
НН	Tropicalized	КА	Chrome	ZA	Zinc alloy
HL	Raw Brass	КВ	Bright Chrome	ZN	Zinc-plated
нх	Graphite	КС	Matt Chrome	ZQ	Bright Gold
IA	Grey	LD	Brown 8019	ZY	Titanum
IB	Metallic Grey	NN	Metallic Beige	ZZ	Clear





KRABY SYSTEM LIFT UP

KRABY is a gas and oil stay to open flap doors. It has been conceived to be installed by using standard automatic drilling processes. It is available in three different lengths and several newton strengths to suit doors of any size.

It can be fixed directly on solid doors or wider aluminium frame section doors. For small aluminium sections a range of special adaptors is available. KRABY is available in:

- Automatic version: once you open the door, it continues to open gently and completely by itself.
- Friction version: once you open the door, the stay holds the door in any required position.

KRABY offers some relevant benefits:

- The rotary knob placed on the piston base plate can be used to adjust the opening angle and therefore to align nearby doors.
- By adjusting the position of the piston base plate within the "U" slot of the side bracket, it is possible to change the time in opening and closing of the door

All the parts (stay excluded) are in zinc alloy nickel plated and engineering plastic.



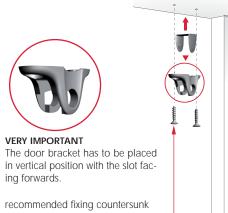




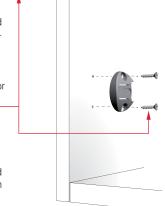




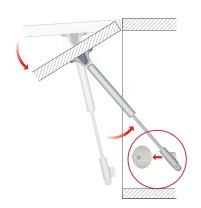
INSTALLATION



head wood screws Ø3,5x16 mm or Euro thread screws.







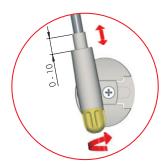




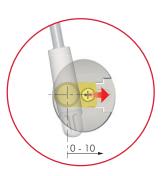
VERY IMPORTANT

The side bracket has to be placed with the slot in horizontal position and the open end facing the wall.

ADJUSTMENTS



INCREASE OPENING ANGLE Rotate the rotary knob.

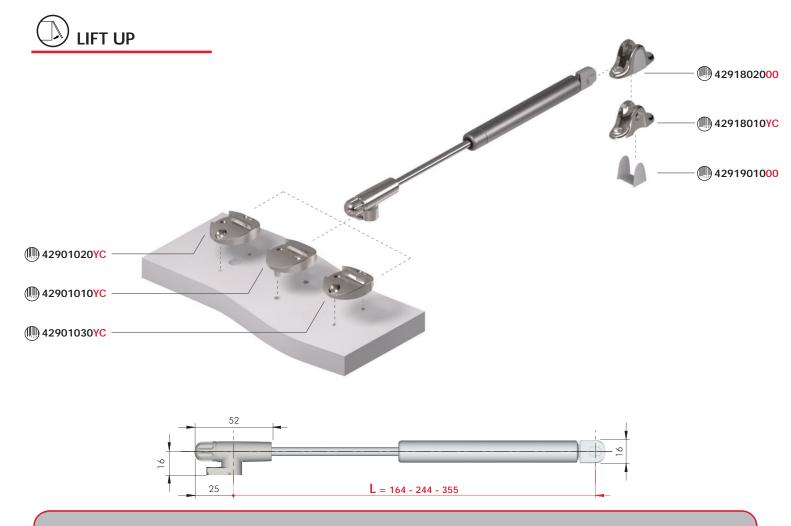


REDUCE OPENING ANGLE Move forward and backward the piston base plate in the bracket slot.

LOCKING









ZAnk









KRABY FRICTION VERSION

L		N
164	42001010 <mark>UZ</mark>	45
104	42002010 <mark>UZ</mark>	60

L	()	N
	42011010 <mark>UZ</mark>	45
244	42012010 <mark>UZ</mark>	60
244	42013010 <mark>UZ</mark>	90
	42014010 <mark>UZ</mark>	120

L	123	\bigcirc
	42030010 <mark>UZ</mark>	45
355	42031010 <mark>UZ</mark>	60
355	42032010 <mark>UZ</mark>	90
	42033010 <mark>UZ</mark>	120

Further newton strengths available on request.

Further newton strengths available on request.



KRABY AUTOMATIC VERSION

L		\bigcirc
	42101010 <mark>UZ</mark>	50
164	42102010 <mark>UZ</mark>	80
	42103010 <mark>UZ</mark>	120

L	(1) (1) (1) (1) (1) (1) (1) (1) (1) (1)	N
	42110010 <mark>UZ</mark>	50
	42111010 <mark>UZ</mark>	80
244	42112010 <mark>UZ</mark>	100
	42113010 <mark>UZ</mark>	120
	42114010 <mark>UZ</mark>	140

L	123	N
	42130010 <mark>UZ</mark>	50
355	42131010 <mark>UZ</mark>	80
300	42132010 <mark>UZ</mark>	100
	42133010 <mark>UZ</mark>	120



Number of stays chart - L 164 mm



h	Kraby version	Door weight (Kg)												Kraby	
		1	2		4	5	6		7	8		9	10	version	
220 274	Automatic	1x80N	2x8	ON	2)	120N		3x120N					4x120N		
230 - 274	Friction	1x45N		2x4	15N			2x60N					3x60N		
275 225	Automatic	1x80N	2x80N	I	2x12	ON.	:	3x12	20N			4x120N	Automatic		
275 - 325 -	Friction	1x60N	2	2x45N		2x60N	3x60N		4x60N			Friction			

Number of stays chart - L 244 mm



Rev. 02

h	Kraby version							Doc	or we	ight ((Kg)								Kraby
n			2	3			5		7	7	8	3		10	11		2	13	version
300 - 324	Automatic	1x80N		2x50N			2x80N		2x100N			2x1:	2x120N 2x		N	2x1	50N*	Automatic	
300 - 324	Friction	1x45N		1x60N		2x4	5N				2	2x60N	V			2x901	N		Friction
325 - 374	Automatic	1x8	ON	2x50N		2x80N		2x100N		2x12	20N		2x140N		2x160N	1*		2x180N*	Automatic
325 - 374	Friction	1x45N	1 x	50N	2x45	δN	2x60N					2x90N				2x120N		Friction	
375 - 424	Automatic	1x80N	1x80N 2x50N		2x80N	2x80N 2x10			2x12	20N	2x14	40N	2x160N*		2x180N*		2x240N*		Automatic
3/5 - 424	Friction	1x45N	1 x	50N	2x45N			2x601	1			2x90N		2x120N		N		Friction	
425 - 474	Automatic	2x5	ON		2x80N		2:	x100N	2x12	20N	2x14	40N	2x16	0N*	2x180N*			3x160N*	Automatic
425 - 474	Friction	1x6	ON	2x4	5N		2x6	ON		2x9		2x9	PON		2x120N			3x90N	Friction
475 - 524	Automatic		2x80N		2x100N			2x120N	2x140N			2x16	60N*	2x1	2x180N*		3x160N*		Automatic
475-524	Friction		2x45N			2x60N	J	2x90N		J	2:	x120l	N	3x90N		3x12		N	Friction

^{*} Strenghts available on request.

Number of stays chart - L 355 mm



h	Kraby	Door weight (Kg)																Kraby
"	version	1	2	3		5	6	,		8	3		10	11	1	2	13	version
400 - 424	Automatic		1x80N		2x50N			2x80N				2x100N	2x100N 2x120N			2x160N	Automatic	
400 - 424	Friction				2	2x45N								2x60	N			Friction
425 - 474	Automatic	1x8	BON	2x50N		2x801	V			2x1	00N	2	2x120N		2x1	60N		Automatic
425 - 474	Friction				2x451	V							2x60N			2	2x90N	Friction
475 - 524	Automatic	1x8	BON	2x50N	:	2x80N		2x	(100N	2	x120N	1	2x160N	2x180N		N	2x200N	Automatic
	Friction				2x451	V		2x60						50N 2x90				Friction
525 - 574	Automatic	1x8	BON	2x50N	2x8	30N	2x10	NOC	2x100N			2x160	N	2x180N			2x200N	Automatic
525 - 574	Friction			2x45N	J			2x60N							2x90N			Friction
575 - 624	Automatic	2x5	ON	2x80N	2x1	00N	2x12	20N		2x1	60N		2x180N		2x2	00N		Automatic
5/5 - 624	Friction			2x45N	J				2x6	50N				2x90N				Friction
625 700	Automatic	2x5	ON	2x80N	2x1	00N	2x12	20N 2x16			160N 2		2x180N	180N 2x200				Automatic
625 - 700	Friction		2x45N	١			2x6	ON				2x90N 2x120N					Friction	



OPENING SYSTEMS FOR FLAP AND DROP DOWN DOORS





LIFT UP DRILLING PLANS WITH STANDARD HINGES **OPENING WITH HANDLE**





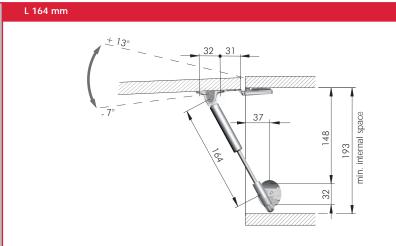


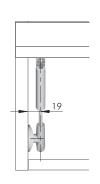


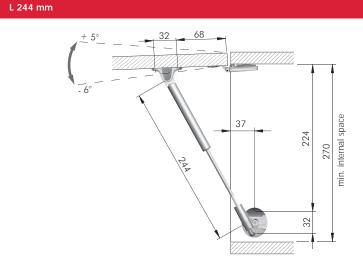




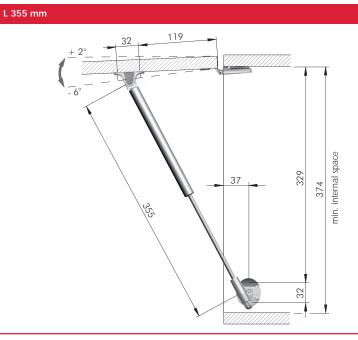


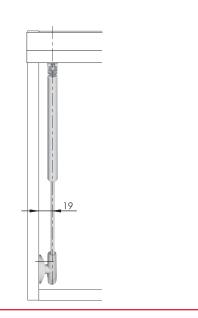












The dimensions of the above drilling plans refer to carcases which use standard sprung or unsprung hinges and mounting plates 0 mm. Please note that the opening angle shown data is purely indicative. It varies with respect to the hinge brand and adjustment carried out.









LIFT UP DRILLING PLANS WITH STANDARD HINGES PUSH TO OPEN

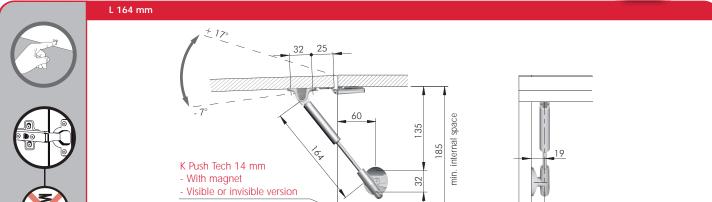
For details refer to section

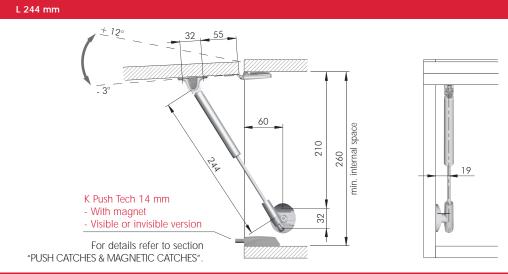
"PUSH CATCHES & MAGNETIC CATCHES"

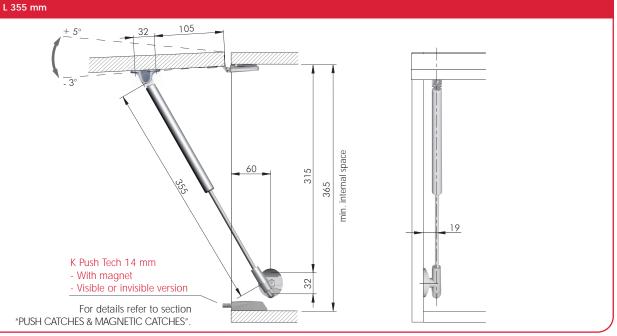












The dimensions of the above drilling plans refer to carcases which use standard unsprung hinges and mounting plates 0 mm. Please note that the opening angle shown data is purely indicative. It varies with respect to the hinge brand and adjustment carried out.





Please note that utilization with standard sprung hinges and K Push Tech with buffer is also possible. In such case, after the door is initially released by K Push Tech, a manual opening approx. 7cm is required (in order to win the spring resistance). Consequently, the door will automatically open to the fullest.







KRABY SYSTEM DROP DOWN

KRABY is an oil stay to open drop down doors. It has been conceived to be installed by using standard automatic drilling processes.

It is available in three different lengths and with a universal "Zero" N strength, to suit any door dimension and weight.

It boasts smooth and elegant movement to gently open the doors downwards. The opening angle adjustment can be carried out manually through the rotary knob, thus allowing to align nearby doors easily.

The adjustment of the piston base plate within the "U" slot of the side bracket can change the door opening.

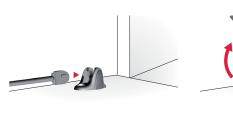
KRABY grants a quick and easy installation, with no need to tension the strength.

Directly installed on solid or wider aluminium frame doors and wide range of special adapters to suit small aluminium door profiles.

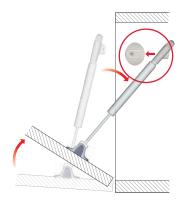
All the parts (stay excluded) are in zinc alloy nickel plated and plastic.





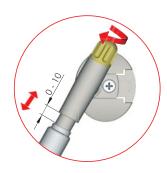




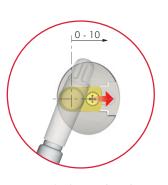




ADJUSTMENTS

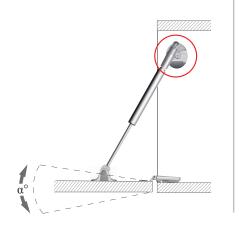


INCREASE OPENING ANGLERotate the rotary knob.



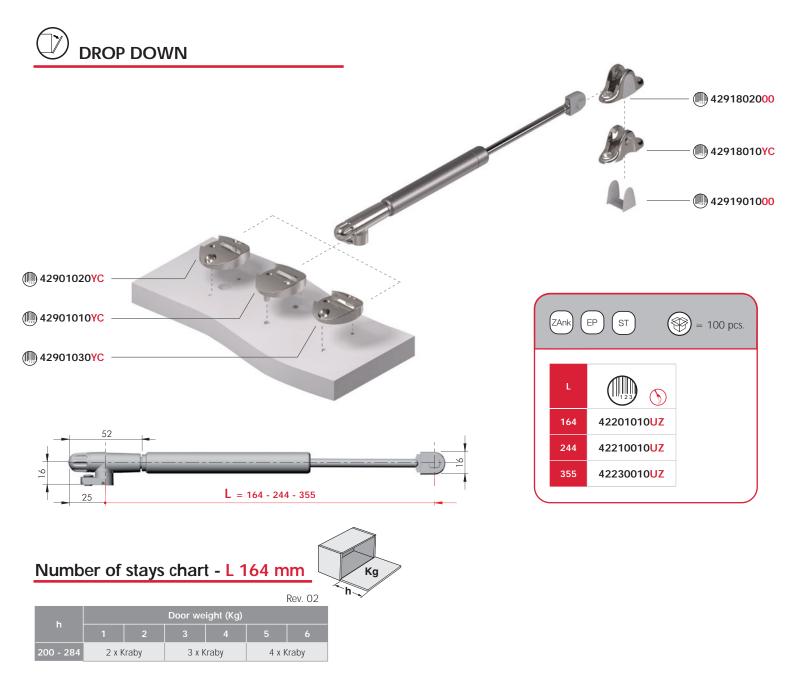
REDUCE OPENING ANGLE

Move forward and backward the
piston base plate in the bracket slot.









Number of stays chart - L 244 mm

													Rev. U2	
la la	Door weight (Kg)													
n		1 2 3 4 5 6 7 8 9 10 11 12												
280 - 324				2 x k	Kraby					4 x Kraby				
325 - 424				2 x Kraby				3 x k	4 x Kraby					
425 - 500			2 x k	Craby				3 x l	4 x Kraby					

Number of stays chart - L 355 mm

													Rev. 02
h	Door weight (Kg)												
	1	2	3	4	5	6	7	8	9	10	11	12	13
380 - 500	2 x Kraby											3 x k	Craby
501 - 600		2 x Kraby									3 x K	Craby	

These are experimental results to be checked by the customer. In accordance with the actual European regulation, we suggest to use at least two stays for each door. Our technical department is at your disposal to test further cases out of this chart.





DROP DOWN DRILLING PLANS WITH KIMANA HINGE







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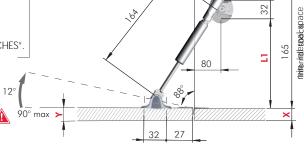
L 164 mm





For details refer to section "PUSH CATCHES & MAGNETIC CATCHES"

Overcrossing 90° door opening angle, it negatively effects the Kimana hinges.



Cabinet (X)		Door (Y)		L1
16 mm	4 mm	16 mm	2 mm	117
16 mm	4 mm	19 mm	-	119
18 mm	2 mm	18 mm	-	117
19 mm	-	16 mm	2 mm	113
19 mm	-	19 mm	-	115
20 mm	-	20 mm	-	115

For Kimana and adapter details refer to section "HINGES".

adapter available in various thicknesses Adapter available in various thicknesses

32

L 244 mm



Magnet K Lock visible or invisible

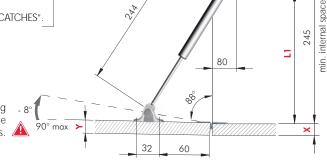


K Push Tech 20 mm - With magnet

- Visible or invisible

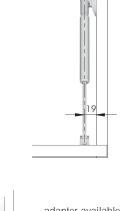
For details refer to section "PUSH CATCHES & MAGNETIC CATCHES".

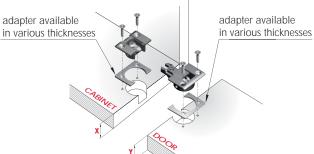
Overcrossing 90° door opening angle, it negatively effects the Kimana hinges.



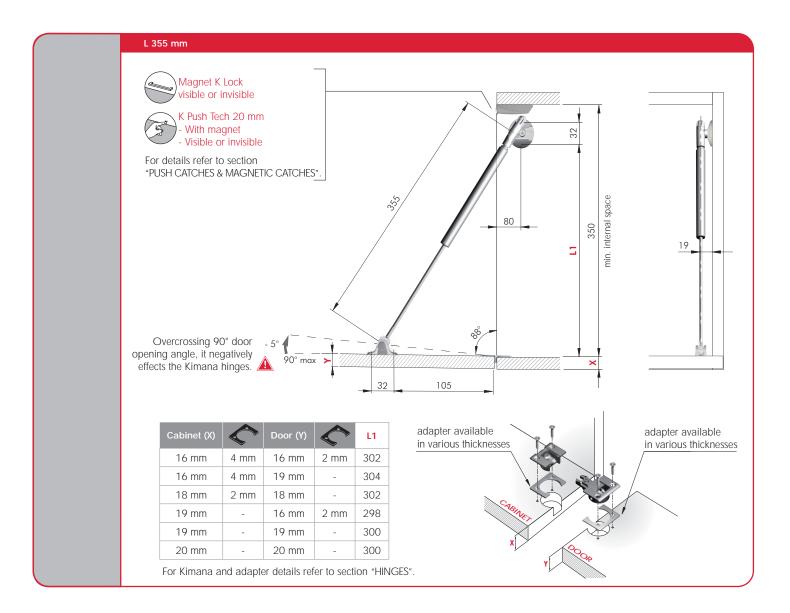
Cabinet (X)		Door (Y)		L1
16 mm	4 mm	16 mm	2 mm	197
16 mm	4 mm	19 mm	-	199
18 mm	2 mm	18 mm	-	197
19 mm	-	16 mm	2 mm	193
19 mm	-	19 mm	-	195
20 mm	-	20 mm	-	195

For Kimana and adapter details refer to section "HINGES".











OPENING SYSTEMS FOR FLAP AND DROP DOWN DOORS

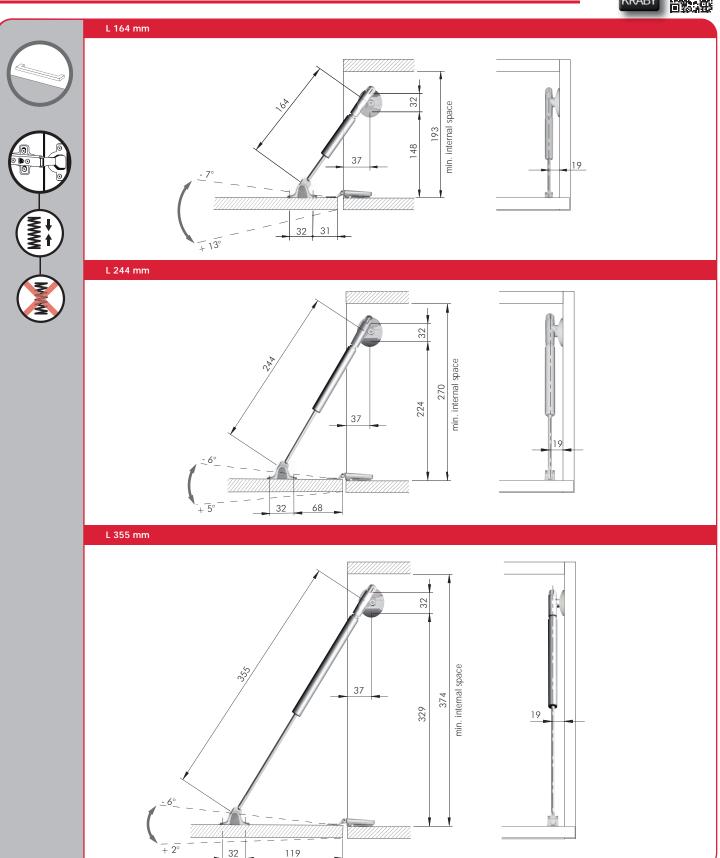


DROP DOWN DRILLING PLANS WITH STANDARD HINGES OPENING WITH HANDLE





KRABY CONFIGURATOR:



The dimensions of the drilling plans refer to carcases which use standard sprung hinges and mounting plates 0 mm. Please note that the opening angle shown data is purely indicative. It varies with respect to the hinge brand and adjustment carried out.









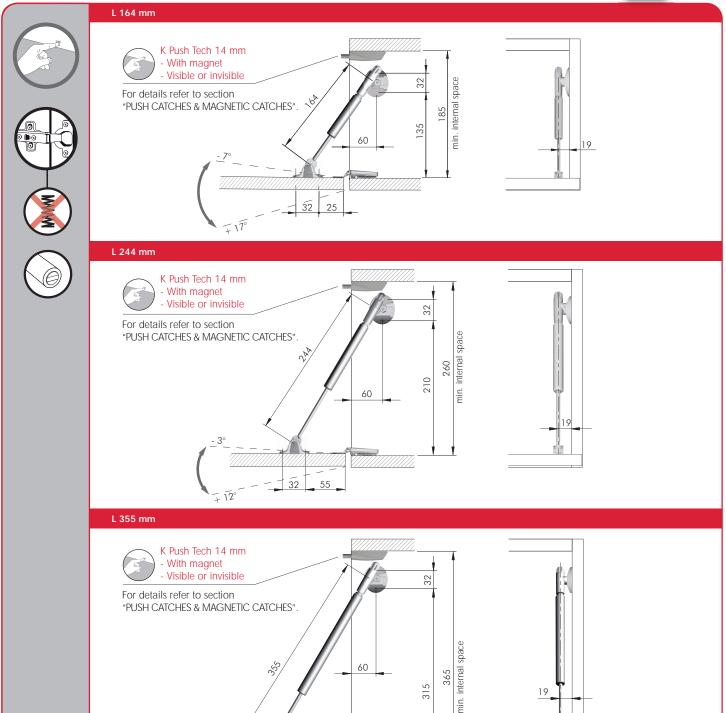


DROP DOWN DRILLING PLANS WITH STANDARD HINGES **PUSH TO OPEN**

KRABY CONFIGURATOR:







The dimensions of the drilling plan refer to carcases which use standard unsprung hinges and mounting plates 0 mm. Please note that min and max opening angle shown data is purely indicative. It varies with respect to the hinge brand and adjustment carried out.

105







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32

OPENING SYSTEMS FOR FLAP AND DROP DOWN **DOORS**



DROP DOWN DRILLING PLANS WITH FLAP HINGE













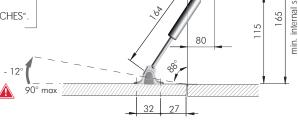
L 164 mm

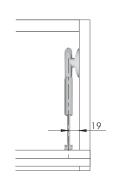




For details refer to section "PUSH CATCHES & MAGNETIC CATCHES"

Overcrossing 90° door opening angle, it negatively effects the flap hinges.













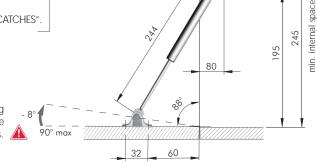
L 244 mm

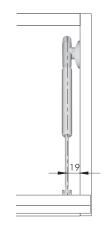
Magnet K Lock visible or invisible



For details refer to section "PUSH CATCHES & MAGNETIC CATCHES".

Overcrossing 90° door opening angle, it negatively effects the flap hinges.

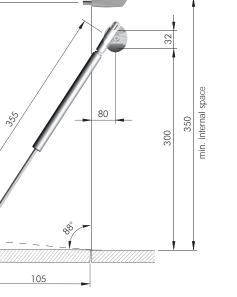


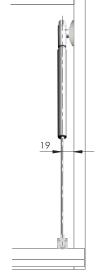


L 355 mm



Overcrossing 90° door opening angle, it negatively effects the flap hinges.



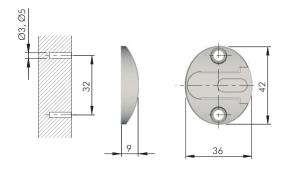


90° max

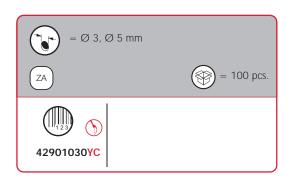
32

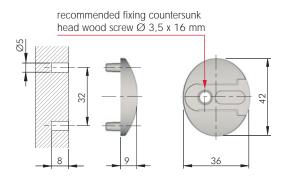


KRABY BRACKETS

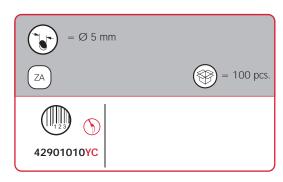


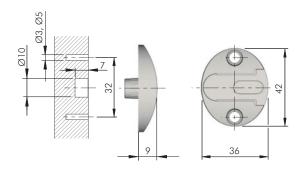




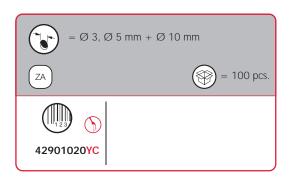


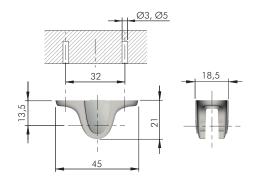




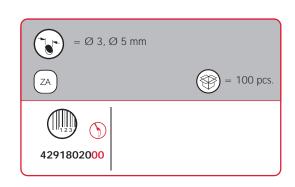


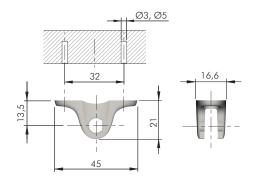




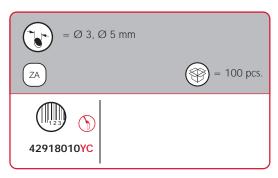








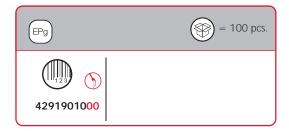




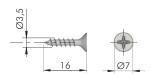




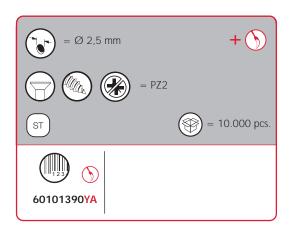


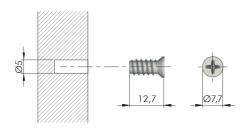


KRABY FIXING ACCESSORIES

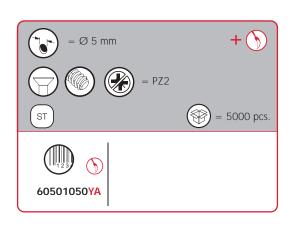








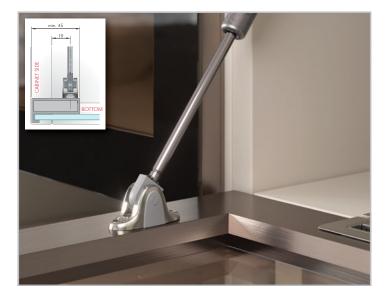


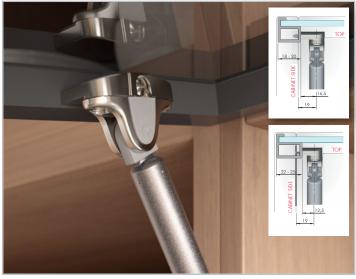




Recommended fixing

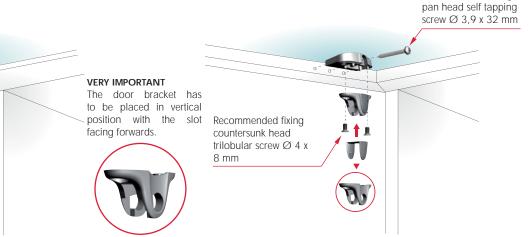
KRABY ADAPTERS FOR ALUMINIUM FRAME DOOR

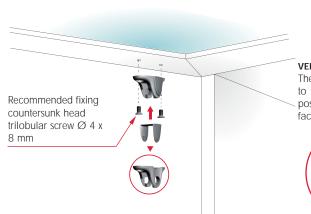




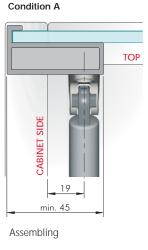
INSTALLATION ON WIDER ALUMINIUM FRAME DOOR

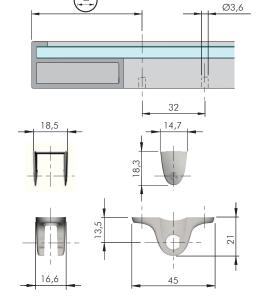
INSTALLATION ON NARROW ALUMINIUM FRAME DOOR





WIDER ALUMINIUM FRAME DOOR





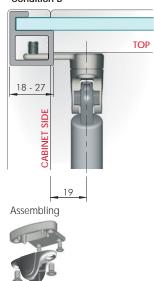


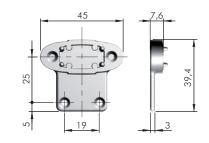


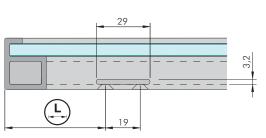


NARROW ALUMINIUM FRAME DOOR

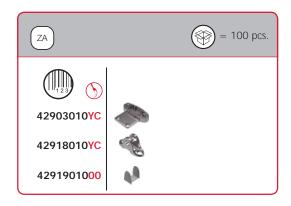




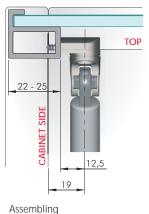


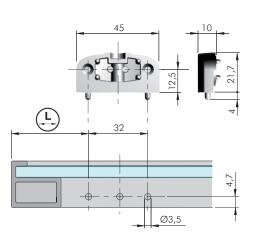




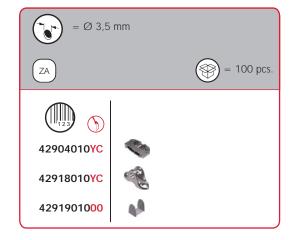




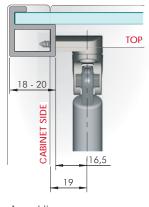


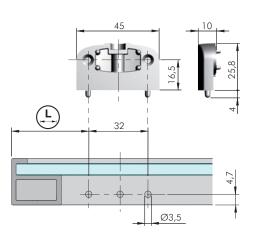




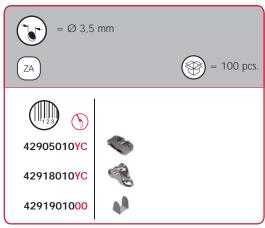


Condition D























	<u>.</u>						
KRABY	TO CO						
164	31	37,5					
244	68	74,5					
355	119	125,5					









	4							
KRABY								
164	25	31,5						
244	55	61,5						
355	105	111,5						







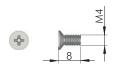




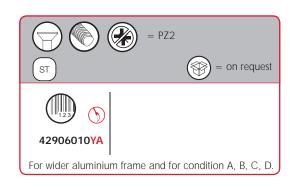
	<u>.</u>						
KRABY	CO CO						
164	27	33,5					
244	60	66,5 111,5					
355	105						

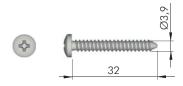
For details refer to related sections.

ALUMINIUM ADAPTERS FIXING ACCESSORIES

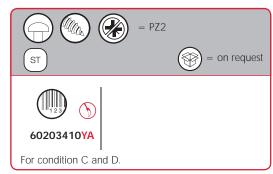










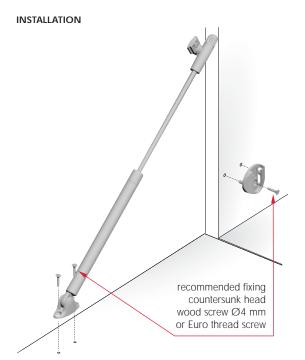


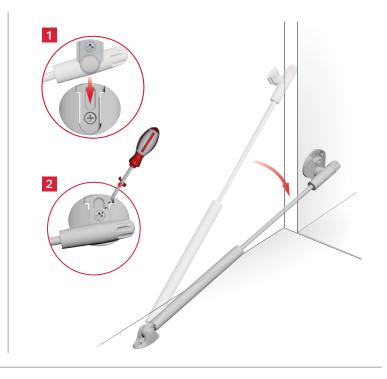


KRABY FOR WRITING DESK

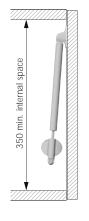


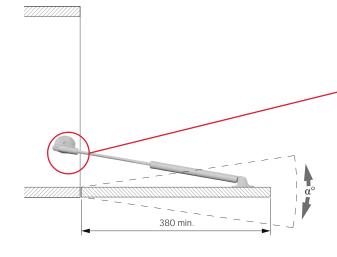


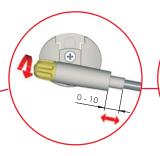




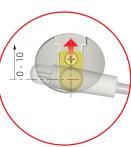
ADJUSTMENTS







INCREASE OPENING ANGLE Rotate the rotary knob.



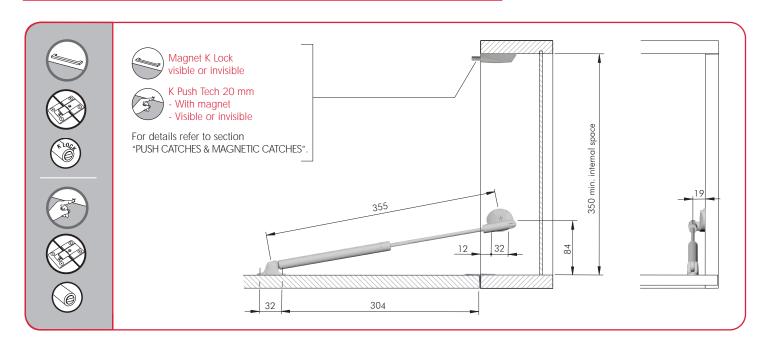
REDUCE OPENING ANGLE Move forward and backward the piston base plate in the bracket slot.





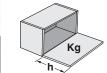


DRILLING PLANS WITH KIMANA HINGE

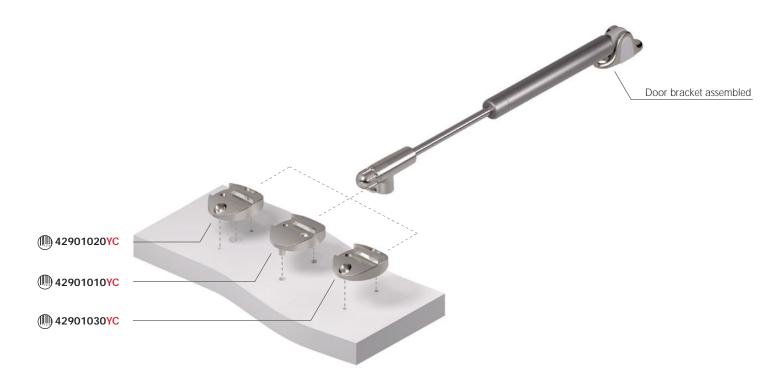


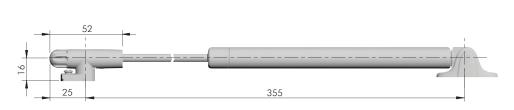
Number of stays chart

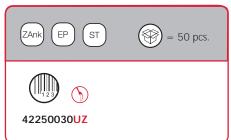
												Rev. OC)
		Door weight (Kg)											
h	1	2	3	4	5	6	7	8	9	10	11	12	
380 - 45	0					2 x Kraby						Kg	
451 - 55	0				2 x Kraby						h./		



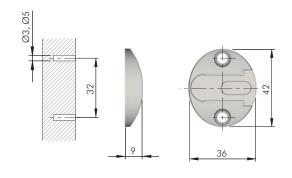
These are experimental results to be checked by the customer. Our technical department is at your disposal to test further cases out of this chart. In accordance with the actual European regulation, it is necessary to use two lid stays for each door.



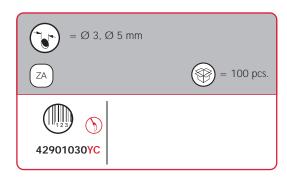


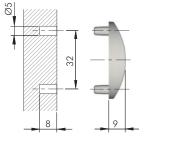


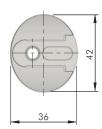
SIDE BRACKETS DRILLING PLANS



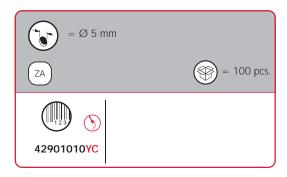


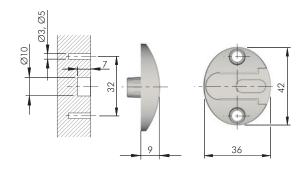




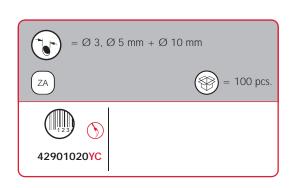








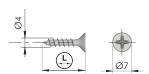


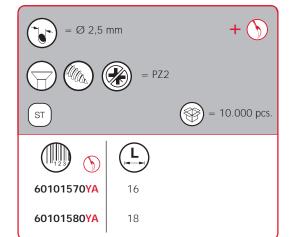


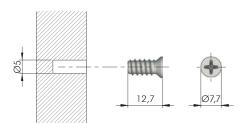




FIXING ACCESSORIES

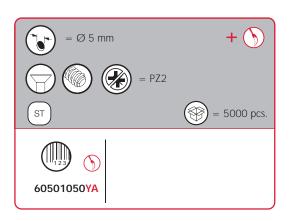






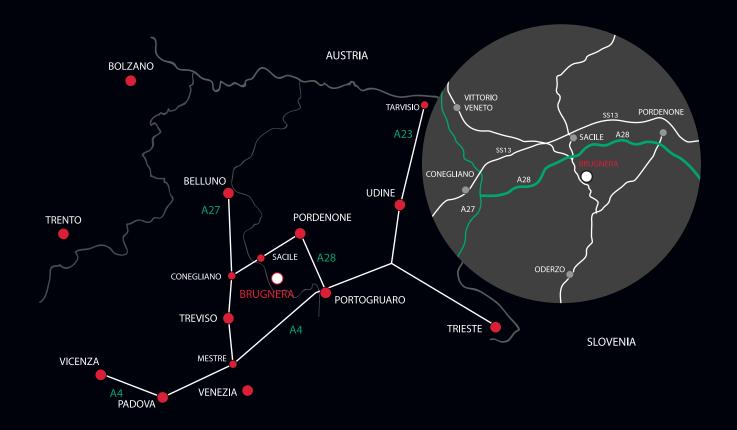


Defference











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